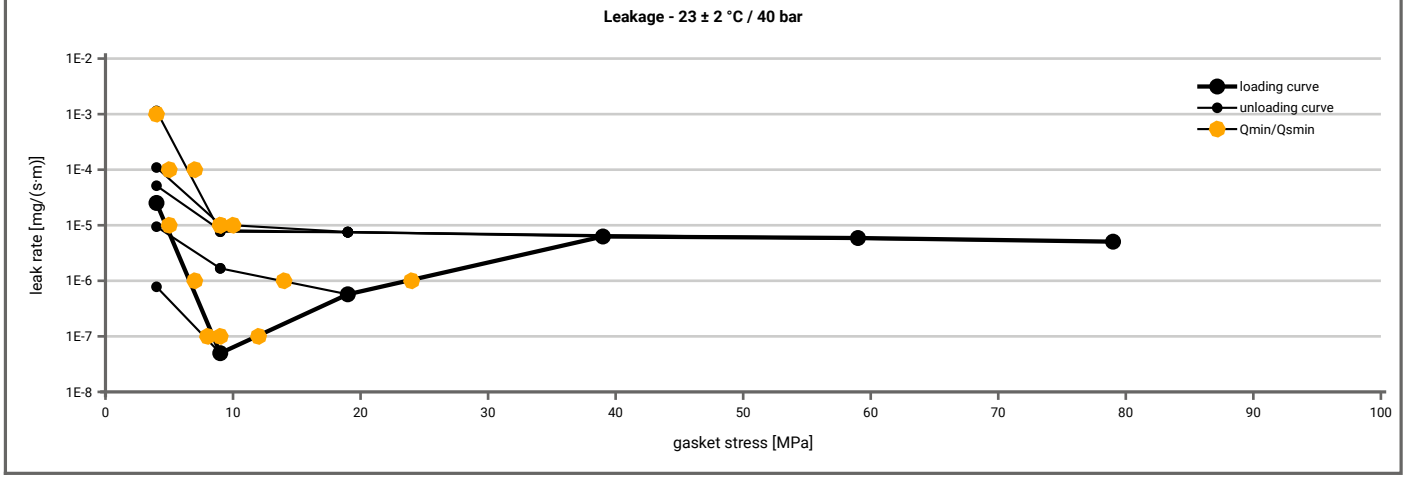
Manufacturer address	M. Zilken GmbH, Mathias-Brüggen-Str. 6, 50827 Köln, DE	According to **DIN EN 13555 2005-2**
Product name	Zilken corrugated gasket 1.4571 with TFM1600-envelope - type: ZK104022	
Product dimensions	92 x 49 x 3.5 mm (DIN EN 1514-3 1997-8)	

Minimum stress to seal $Q_{min(L)}$ (at assembly), $Q_{smin(L)}$ (after off-loading) for p = 40 bar (T = 23 ± 2 °C)

L [mg/(s·m)]	$Q_{min(L)}$ [MPa]	$Q_{smin(L)}$ [MPa]					
		Q_A = 4.8 [MPa]	Q_A = 9.7 [MPa]	Q_A = 20 [MPa]	Q_A = 40 [MPa]	Q_A = 60 [MPa]	Q_A = 80 [MPa]
1E-0	5		5	5	5	5	5
1E-1	5		5	5	5	5	5
1E-2	5		5	5	5	5	5
1E-3	5		5	5	5	5	5
1E-4	5		5	5	7	5	5
1E-5	6		5	5	10	9	11
1E-6	7		5	15			
1E-7	9		8				
1E-8							



Note: the content of darkened cells was not determined respectively is unnecessary	Rev.-No.: **1**	Creation date of this sheet: **2012-10-15**

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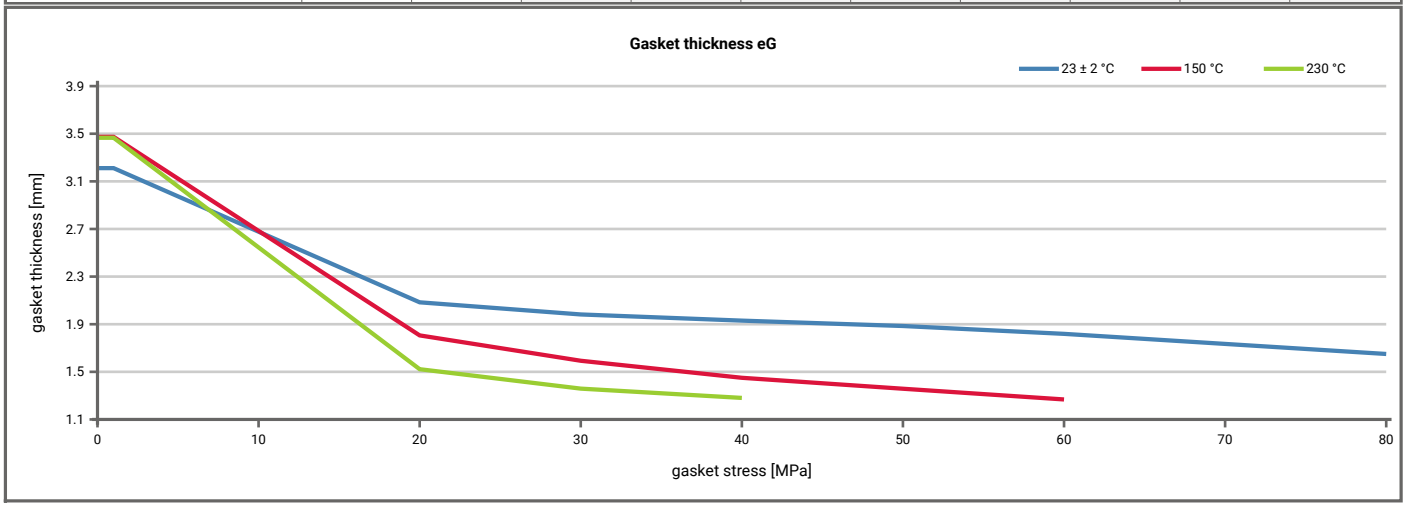
Relaxation ratio P_{QR} for stiffness C = 500 [kN/mm]										
Gasket stress	**23 ± 2 °C**		**Temperature 1 [150 °C]**		**Temperature 2 [230 °C]**					
	P_{QR}	**Δe_{Gc} [µm]**	**P_{QR}**	**Δe_{Gc} [µm]**	**P_{QR}**	**Δe_{Gc} [µm]**	**P_{QR}**	**Δe_{Gc} [µm]**	**P_{QR}**	**Δe_{Gc} [µm]**
Stress level 1 [30 MPa]	0.92	21	0.55	113	0.38	157				
Stress level 2 [50 MPa]	0.96	19	0.46	229						
P_{QR} and Δe_{Gc} at maximum gasket stress to be applied Q_{smax}										
P_{QR} at Q_{smax}	0.87	91	0.42	295	0.35	220				
Q_{smax}	80 MPa		60 MPa		40 MPa					

Sekant unloading modulus of the gasket E_G [MPa] and gasket thickness e_G [mm]										
Gasket stress [MPa]	**23 ± 2 °C**		**Temperature 1 [150 °C]**		**Temperature 2 [230 °C]**					
	E_G [MPa]	**e_G [mm]**	**E_G [MPa]**	**e_G [mm]**	**E_G [MPa]**	**e_G [mm]**	**E_G [MPa]**	**e_G [mm]**	**E_G [MPa]**	**e_G [mm]**
0	0	3.211	0	3.474	0	3.466				
1	0	3.211	0	3.474	0	3.466				
20	342	2.084	621	1.806	745	1.522				
30	836	1.982	1362	1.593	1173	1.359				
40	1530	1.930	1737	1.450	1458	1.281				
50	1841	1.885	1758	1.358						
60	2189	1.819	2457	1.268						
80	3831	1.650								



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