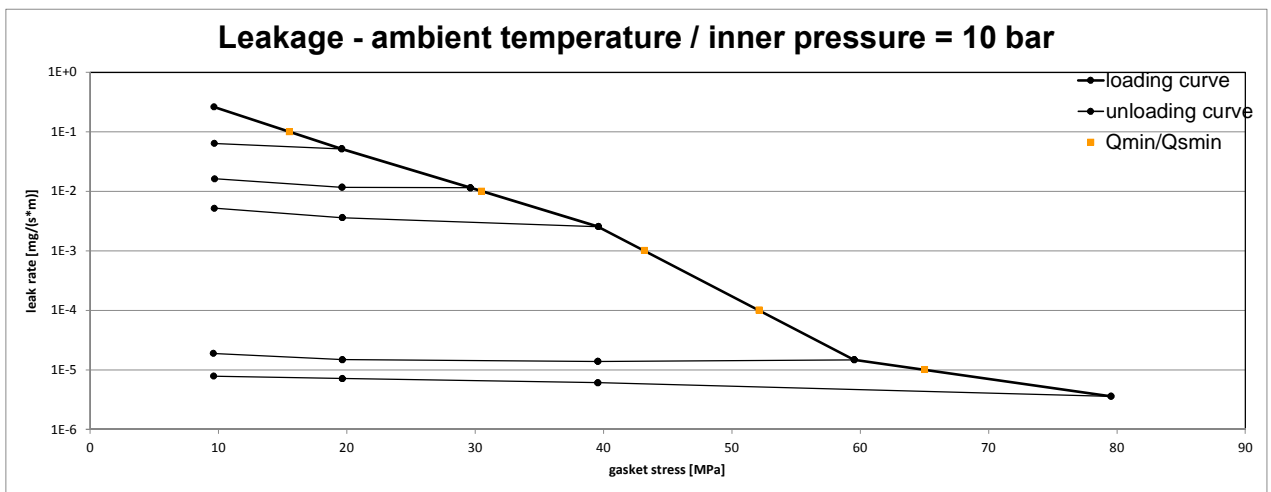
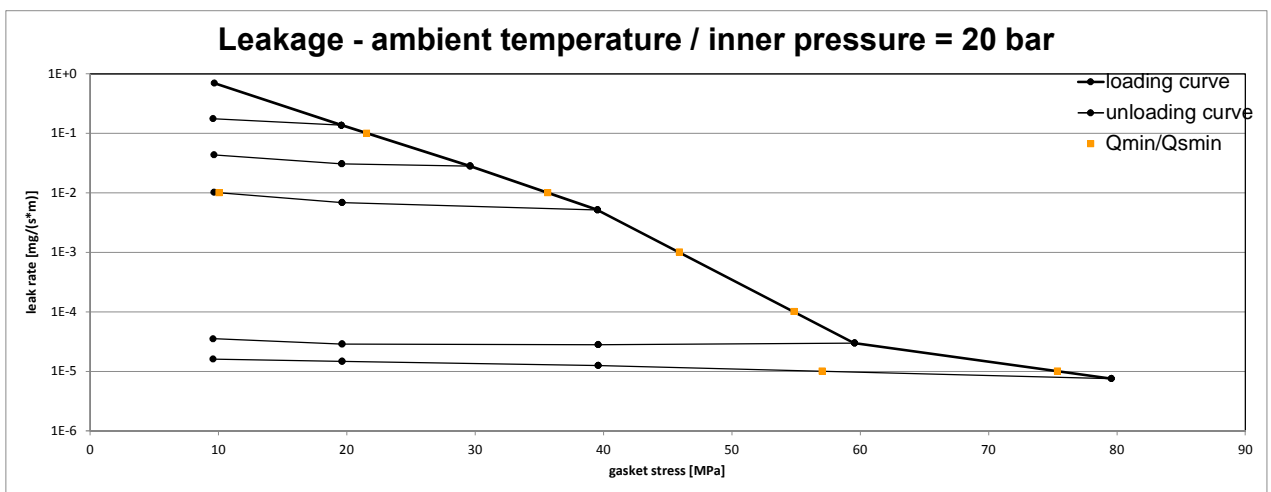


Company Address	W. L. Gore & Associates GmbH, Hermann-Oberth-Strasse 22, 85640 Putzbrunn, Germany	According to DIN EN 13555 2014-07
Gasket Type	GORE® GR Sheet Gasketing	
Sealing element dimensions [mm]	92 x 49 x 6	

L [mg/(s*m)]	Q _{min/L} [MPa]	Q _{Smin/L} [MPa]									
		Q _A = 20 MPa	Q _A = 30 MPa	Q _A = 40 MPa	Q _A = 60 MPa	Q _A = 80 MPa					
10 ⁰	10	10	10	10	10	10					
10 ⁻¹	16	10	10	10	10	10					
10 ⁻²	31			10	10	10					
10 ⁻³	43				10	10					
10 ⁻⁴	52				10	10					
10 ⁻⁵	65					10					



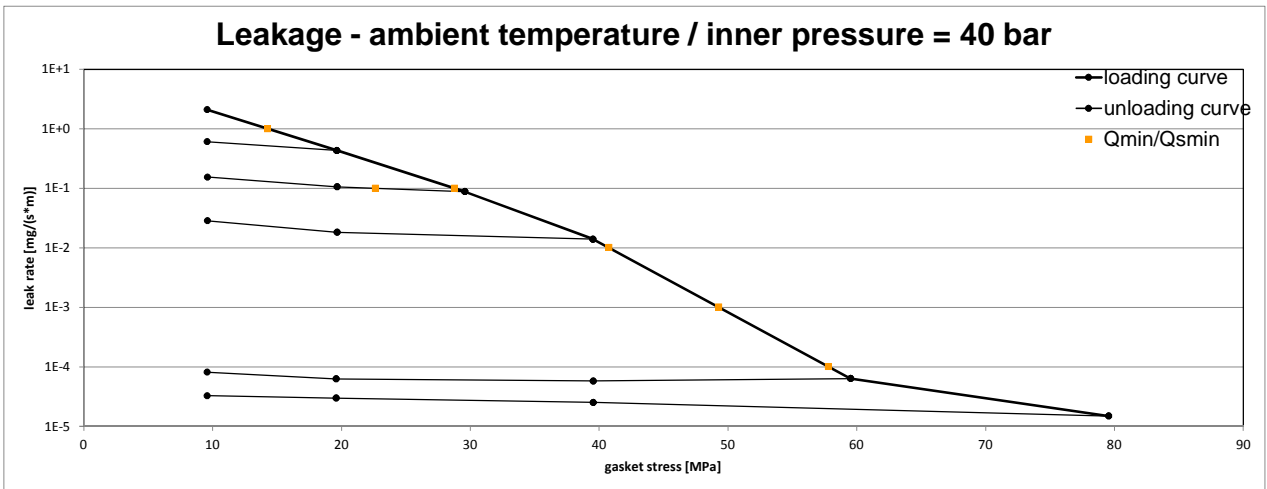
L [mg/(s*m)]	Q _{min/L} [MPa]	Q _{Smin/L} [MPa]									
		Q _A = 20 MPa	Q _A = 30 MPa	Q _A = 40 MPa	Q _A = 60 MPa	Q _A = 80 MPa					
10 ⁰	10	10	10	10	10	10					
10 ⁻¹	22		10	10	10	10					
10 ⁻²	36			10	10	10					
10 ⁻³	46				10	10					
10 ⁻⁴	55				10	10					
10 ⁻⁵	75					57					



Note: the content of darkened cells was not determined respectively is unnecessary Rev - No: 2 Creation date of this sheet: 2016-01-25

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Gasket Type	GORE® GR Sheet Gasketing	
Sealing element dimensions [mm]	92 x 49 x 6	

L [mg/(s*m)]	Q _{minL} [MPa]	Minimum stress to seal Q _{minL} (at assembly), Q _{SminL} (after off-loading) for p = 40 bar					Q _{SminL} [MPa]				
		Q _A = 20 MPa	Q _A = 30 MPa	Q _A = 40 MPa	Q _A = 60 MPa	Q _A = 80 MPa					
10 ⁰	14	10	10	10	10	10					
10 ⁻¹	29		23	10	10	10					
10 ⁻²	41				10	10					
10 ⁻³	49				10	10					
10 ⁻⁴	58				10	10					



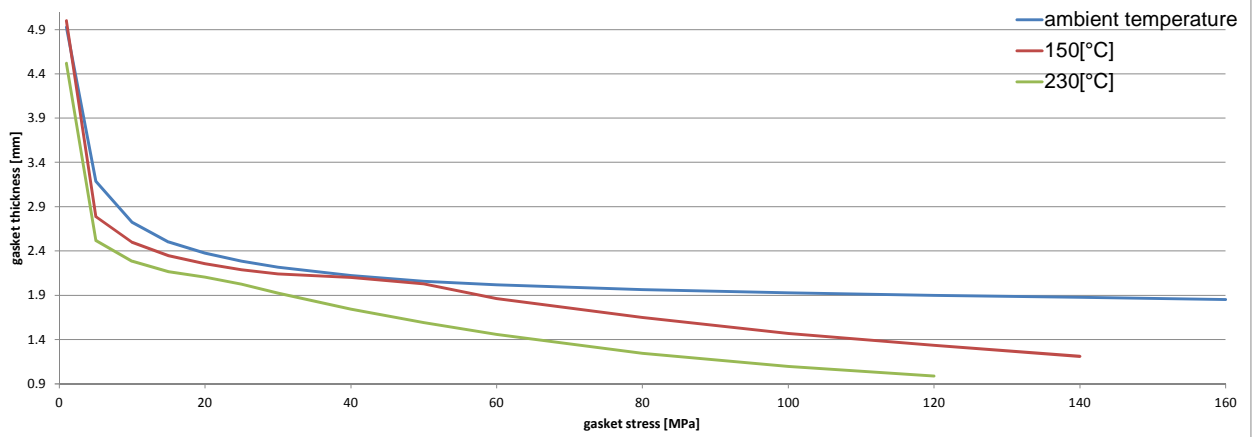
Note: the content of darkened cells was not determined respectively is unnecessary Rev - No: 2 Creation date of this sheet: 2016-01-25

Company Address	W. L. Gore & Associates GmbH, Hermann-Oberth-Strasse 22, 85640 Putzbrunn, Germany	According to DIN EN 13555 2014-07
Gasket Type	GORE® GR Sheet Gasketing	
Sealing element dimensions [mm]	92 x 49 x 6	

Relaxation ratio P_{QR} for stiffness $C = 500$ kN/mm						
Gasket stress	ambient temperature		temperature 1 [150 °C]		temperature 2 [230 °C]	
	P_{QR}	Δe_{Gc} [mm]	P_{QR}	Δe_{Gc} [mm]	P_{QR}	Δe_{Gc} [mm]
Stress level 1 [30 MPa]	0.84	0.042	0.58	0.108	0.52	0.121
Stress level 2 [50 MPa]	0.90	0.041	0.62	0.159	0.51	0.205
P _{QR} and Δe _{Gc} at maximal applicable gasket stress Q _{Smax}						
P _{QR} at Q _{Smax}	0.97	0.043	0.56	0.520	0.46	0.537
Q _{Smax}	160 MPa		140 MPa		120 MPa	

Sekant unloading modulus of the gasket E _G [MPa] and gasket thickness e _G [mm]						
Gasket stress [MPa]	ambient temperature		temperature 1 [150 °C]		temperature 2 [230 °C]	
	E _G [MPa]	e _G [mm]	E _G [MPa]	e _G [mm]	E _G [MPa]	e _G [mm]
0		5.972		6.040		5.982
1		4.929		5.000		4.520
5	64	3.190	54	2.786	67	2.518
10	154	2.726	131	2.498	156	2.284
15	245	2.503	241	2.347	289	2.165
20	377	2.375	392	2.255	452	2.105
25	523	2.285	547	2.189	537	2.025
30	668	2.216	772	2.141	623	1.925
40	895	2.123	1382	2.102	839	1.742
50	1209	2.058	1445	2.029	1074	1.589
60	1582	2.018	1640	1.863	1307	1.456
80	2248	1.965	2027	1.649	1920	1.245
100	2516	1.929	2510	1.470	2628	1.095
120	2711	1.899	3315	1.335	3374	0.989
140	3059	1.875	4288	1.211		
160	3573	1.853				

Gasket thickness e_G



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